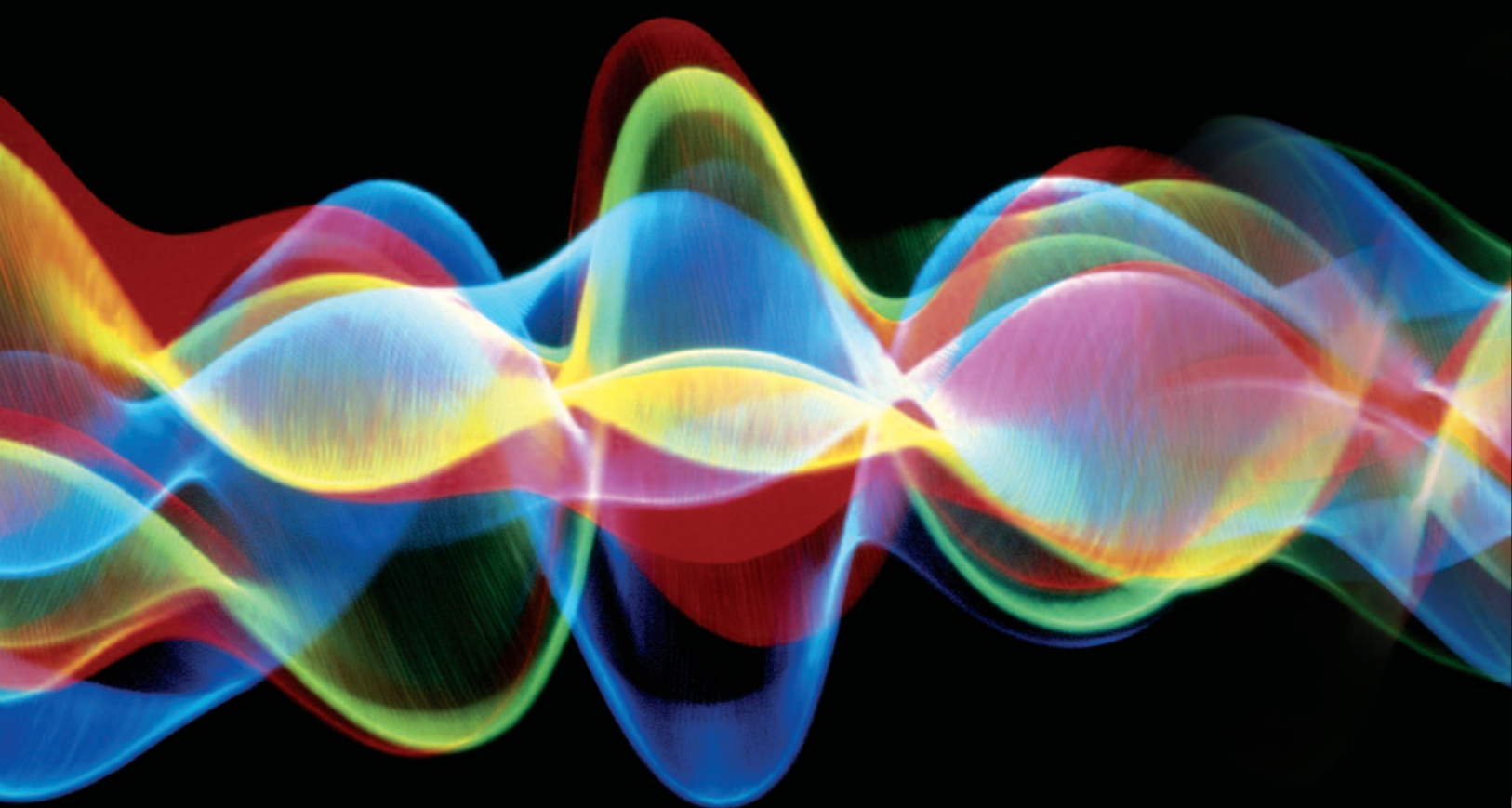


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**TAKE CONTROL OF YOUR
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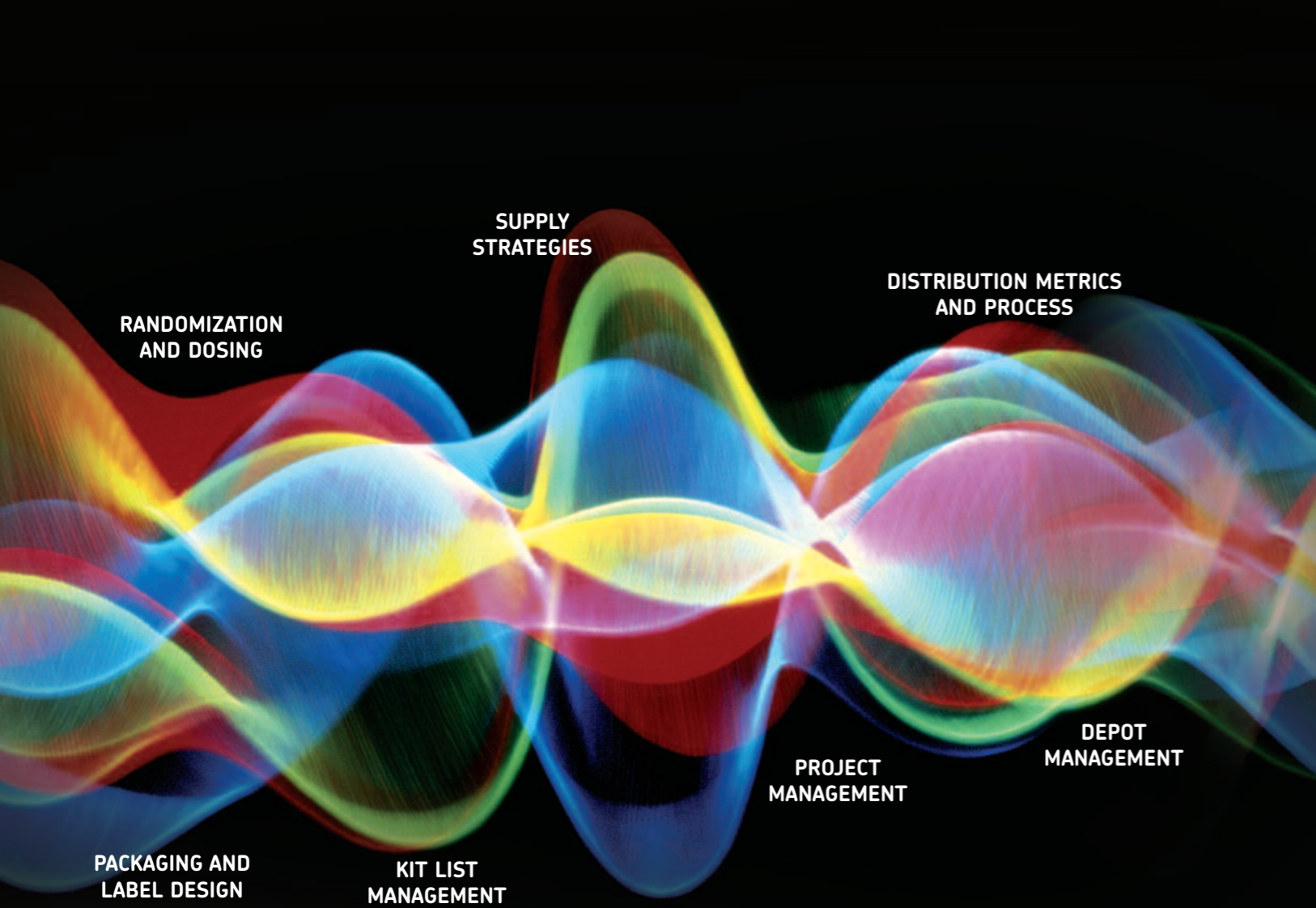
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TAKE CONTROL OF YOUR CLINICAL SUPPLY CHAIN.

ALMAC offers an integrated supply chain management solution that draws from the expertise of our best-in-class **clinical trial supplies** and **IVRS (phone and web) services**. Our integrated solution does more than just combine related services under one roof; it incorporates supply planning, technology implementation, and project oversight into a unified study start-up and management approach that optimizes the supply chain at each level.

HOW ALMAC MANAGES THIS PROCESS

LEAD ALMAC CONTACT

A lead Project Manager is allocated to oversee and drive forward the project internally between both disciplines and from an inventory/ drug supply management perspective. This approach streamlines the IVRS requirement specification process and allows the client the flexibility of being involved in the process as little or as much as required.

A CLEAR VIEW OF THE FULL DISTRIBUTION PROCESS

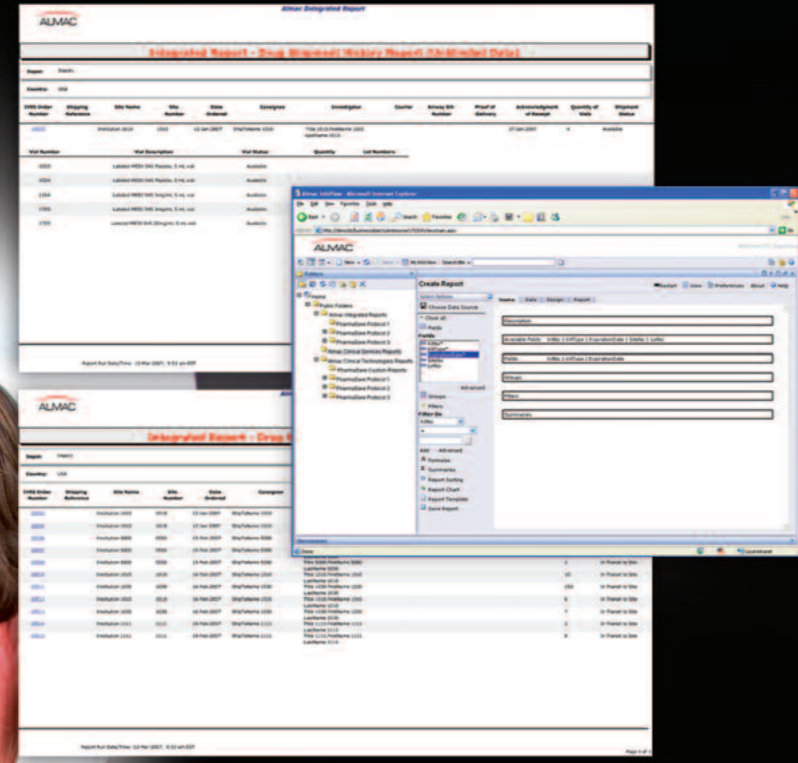
Almac's standardized drug ordering processes allows for consideration of shipping transit times, import licence lead times, depot management requirements and effective management of the kit lists shared between client, distribution and IVRS vendors. Joint documentation provides a shared understanding of the protocol requirements and removes the risk of inconsistent information.

SHARED MASTER PROJECT PLAN

All key deliverable dates are presented in a joint Project Plan, illustrating all milestones for packaging, distribution and the development/ implementation of the IVRS. Any changes are immediately visible to the Lead Almac Contact and any effects on the full supply chain are assessed. A Project Management Agreement ensures that all roles within Almac are identified and that any issues that arise are dealt with internally without the need for client input.

INTEGRATED REPORTING

Almac's integrated web report utilizes data from both clinical trial supply shipping reports and distribution reports from the IVRS. This combined approach permits linkage of IVRS order numbers alongside shipping references and AWB information, providing the full life cycle of drug shipments. One single unique username and password is provided to users for the integrated web report, the clinical trial supply standard web inventory and distribution reports and the standard and customizable IVRS web reports.



BENEFITS TO OUR CLIENTS

- Leverage of Joint Expertise**
- Reduced Vendor Management**
- Accelerated study start-up**
- Rapid adaptation to study changes**